SERVO-CONTROLLED 3-WAY VACUUM SOLENOID VALVES WITH 2 ELECTRIC COILS

These solenoid valves have the same function and the same structure as the previous ones. Their distinctive features are the two coils that with a simple electric impulse, exchange the shutter positions and keep them in this position till the next impulse even in absence of compressed air at the servo control and of electric current.

For this feature, they are especially indicated in all those cases which require a safe connection to the vacuum source, even in absence of electric or pneumatic supply. The standard electric coils are fully plasticised with synthetic resin, tight execution, insulation class F (up to 155 °C) compliant with VDE standards, with 6.3 mm 3-terminal electrical connections in compliance with EN 175301-803 (ex DIN 43650). Protection degree IP 54; IP 65 for inserted connector.

Allowed tolerance on the voltage nominal value: ±10%.

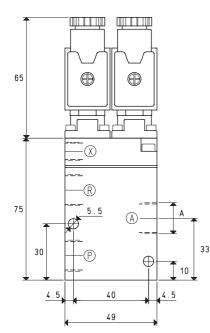
Max. absorption: $8 \div 16.5$ V.A. with AC and $6.5 \div 16$ W with DC.

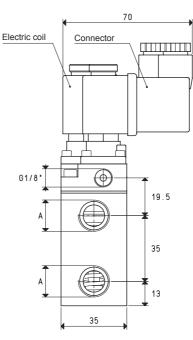
The electric coils can be rotated by 360°. The connector can be rotated by 180° on the coils and can be supplied, upon request, with Led lights, anti-interference circuit and/or with protection devices against overvoltage and polarity reversal.

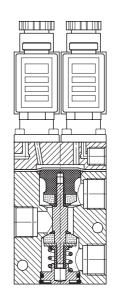
Technical features

Working pressure: from 0.5 to 3000 mbar abs. Servo-control pressure: see table Temperature of the sucked fluid: from -5 to +60 °C





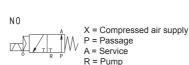




30

NC

X = Compressed air supply P = Pump A = Service R = Passage



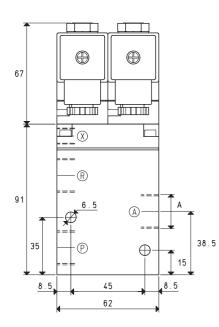
Art.	A Max. capac		Max. capacity	Vacuum level		Reaction time		Ø	Passage	Servo-control	Weight
74.4				mbar abs.		msec			section	pressure	
		Ø	cum/h	min	max	exc.	deexc.	orifice	mm ²	bar (g)	Kg
07 01 51		G1/4"	6	1000	0.5	16	27	8.5	56.8	4÷7	0.59
07 02 51		G3/8"	10	1 <mark>0</mark> 00	0.5	16	27	11.5	103.8	4 ÷ 7	0.58

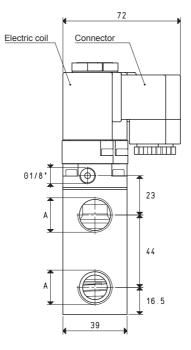
Note: Coils and connectors are not integral part of the solenoid valves, therefore, they must be ordered separately (See solenoid valve accessories).

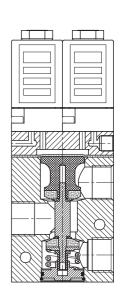
4.24

SERVO-CONTROLLED 3-WAY VACUUM SOLENOID VALVES WITH 2 ELECTRIC COILS









NC N 0 X = Compressed air supply P = Passage X = Compressed air supply P = Pump A = Service \mathbb{Z} A = Service R = Passage R = Pump А Max. capacity Vacuum level Reaction time Ø Passage Servo-control Art. pressure mbar abs. section msec

exc

16

* Add the letters I D to the entire for some control and some A . O h	
* Add the letters LP to the article for servo-control pressure 4 ÷ 6 b	ar (g).

cum/h

20

Ø

G1/2"

07 03 51

Note: Coils and connectors are not integral part of the solenoid valves, therefore, they must be ordered separately (See solenoid valve accessories)

max

0.5

Weight

Kg

0.97

*bar (g)

6÷8

4

min

1000

deexc

40

orifice

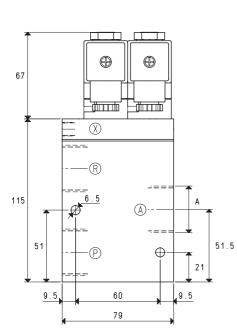
15.0

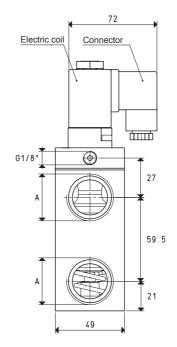
mm²

176

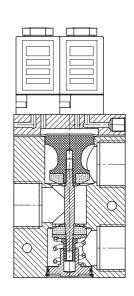
SERVO-CONTROLLED 3-WAY VACUUM SOLENOID VALVES WITH 2 ELECTRIC COILS







NO



Art.	A Max. capacity		Vacuum level		Reaction time		Ø	Passage	Servo-control	Weight
Alt.			mbar abs.		msec			section	pressure	
	Ø	cum/h	min	max	exc.	deexc.	orifice	mm ²	*bar (g)	Kg
07 04 51	G3/4"	40	1000	0.5	16	40	20	314	6 ÷ 8	1.51
07 05 51	G1"	90	1000	0.5	18	42	25	490	6 ÷ 8	1.41

* Add the letters LP to the article for servo-control pressure 4 ÷ 6 bar (g).

X = Compressed air supply

P = Pump A = Service R = Passage

Note: Coils and connectors are not integral part of the solenoid valves, therefore, they must be ordered separately (See solenoid valve accessories).

NC

Conversion ratio: inch = $\frac{mm}{25.4}$; pounds = $\frac{g}{453.6} = \frac{Kg}{0.4536}$

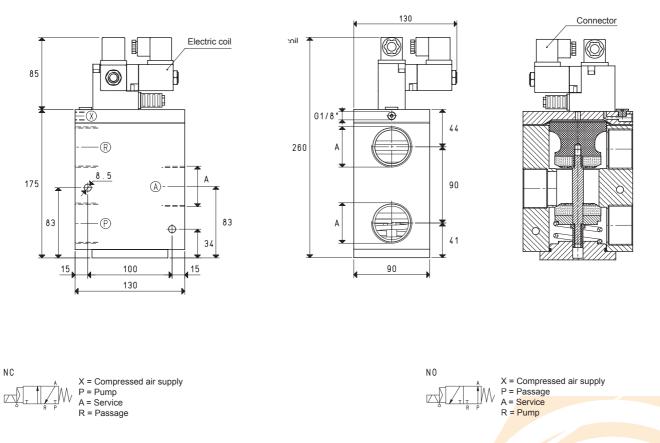
X = Compressed air supply

P = Passage

A = Service R = Pump

SERVO-CONTROLLED 3-WAY VACUUM SOLENOID VALVES WITH 2 ELECTRIC COILS





Art.	A	Max. capacity	ty Vacuum level mbar abs.		Reaction time msec		Ø	Passage	Servo-control	Weight
								section	pressure	
	Ø	cum/h	min	max	exc.	deexc.	orifice	mm ²	*bar (g)	Kg
07 06 51	G1" 1/2	180	1000	0.5	60	38	40	1256	6 ÷ 8	5.24

 * Add the letters LP to the article for servo-control pressure 4 \div 6 bar (g).

Note: Coils and connectors are not integral part of the solenoid valves, therefore, they must be ordered separately (See solenoid valve accessories).