

These suction units with syphone filtre allow sucking fluids saturated with condensation or mixed with water and liquids.

They share all the best technical features of syphon filtres and vacuum generators. In fact, they keep liquids and solid impurities, while the vacuum generator can suck fluids saturated with vapours or liquid condensation without compromising its performance.

These devices are composed of:

- A standard syphon filtre described in Chapter 5.

- A compressed air-fed multi-stage vacuum generator.

- A pneumatic vacuum switch for vacuum level adjustment.

- A vacuum gauge for a direct reading of the vacuum level in the container. - A pneumatic valve managed by the vacuum switch for supplying the vacuum generator.

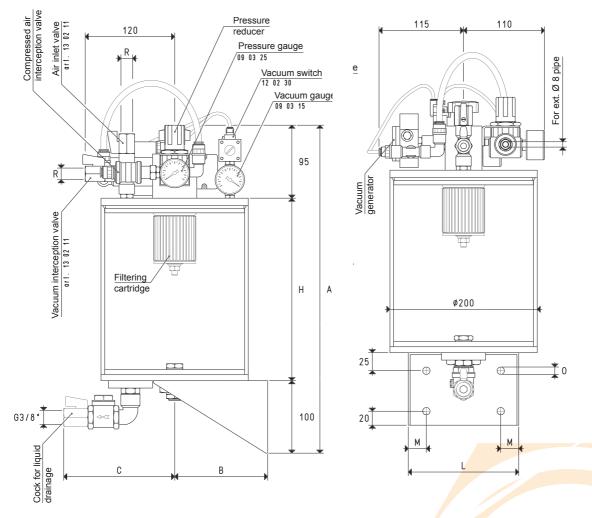
- A sleeve valve for compressed air interception.

The vacuum level, preset with the vacuum switch, is automatically maintained in the plexiglas container. These suction units with syphone filtre are suited for vacuum cup clamping systems for gripping glass, marble, granite, light alloys and in all those cases with a considerable presence of refrigerating liquids.

They are also recommended for sucking They are also recommended for sucking creamy or muddy substances, hard to handle with traditional pumps.

These suction assemblies are fed by compressed air at a pressure of 4÷6 bar (g)

Upon request they can also be supplied in different versions.



Art.	Α	В	С	Н	L	M	0	R	Vacuum	Capacity	Weight
Aiti									generator		
							Ø	Ø	art.	1	Kg
GA FS 5	445	130	175	250	150	25	10	G3/8"	M14	6.0	6.0
GA FS 10	535	130	175	340	150	25	10	G3/8"	M14	8.5	6.5

These suction units with syphon filtres share the same features and functions as the previous ones; their distinctive features are their size and the type of generator installed.

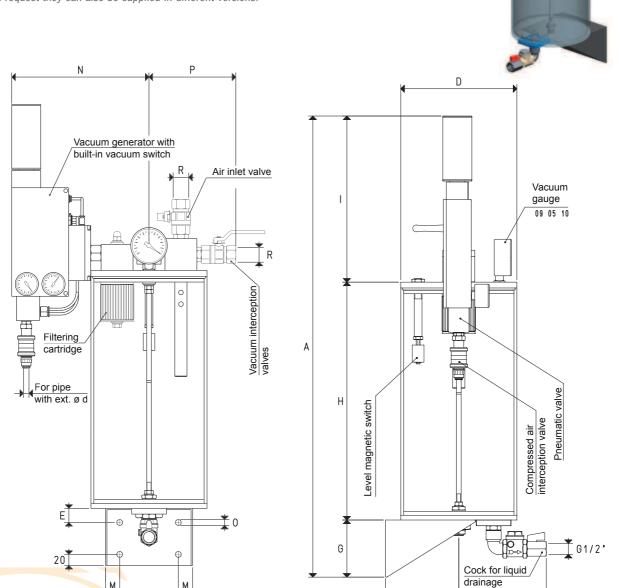
These devices are composed of:

- A standard syphon filtre already described in Chapter 5.
- A compressed air-operated multi-stage vacuum generator with a built-in energy-
- A vacuum gauge for a direct reading of the vacuum level in the container.
- A sleeve valve for compressed air interception.

The vacuum level, preset with the vacuum switch, is automatically maintained in the plexiglas container. These suction units with syphone filtre are suited for vacuum cup clamping systems for gripping glass, marble, granite, light alloys and in all those cases with a considerable presence of refrigerating liquids.

They are also recommended for sucking They are also recommended for sucking creamy or muddy substances, hard to handle with traditional pumps.

These suction assemblies are fed by compressed air at a pressure of 4÷6 bar (g) only. Upon request they can also be supplied in different versions.



Art.		Α	В	С	d	D	Е	G	Н	I	L	М	N	0	Р	R	Vacuum	Capacity	Weight
Aiti																	generator		
					Ø	Ø								Ø		Ø	art.	1	Kg
GA FS 20	ES	795	130	175	8	200	25	100	410	290	150	25	240	10	145	G1/2"	PVP 25MDX ES	10.5	9.5
GA FS 25	ES	745	150	195	8	240	25	100	510	290	170	30	270	11	180	G3/4"	PVP 50MDX ES	19.5	12.0
GA FS 30	ES	885	190	225	12	<mark>3</mark> 00	30	120	610	330	200	40	310	11	220	G1"	PVP 75MDX ES	38.0	22.0

В

М

## SAFETY SUCTION UNITS WITH SYPHON FILTRE

These units have the same functions as the previous ones, but they differ for their automation and composition. In fact, these devices are composed of:

- A standard syphon filtre already described in Chapter 5.

- Two compressed air-operated multistage vacuum generators with built-in energy-saving

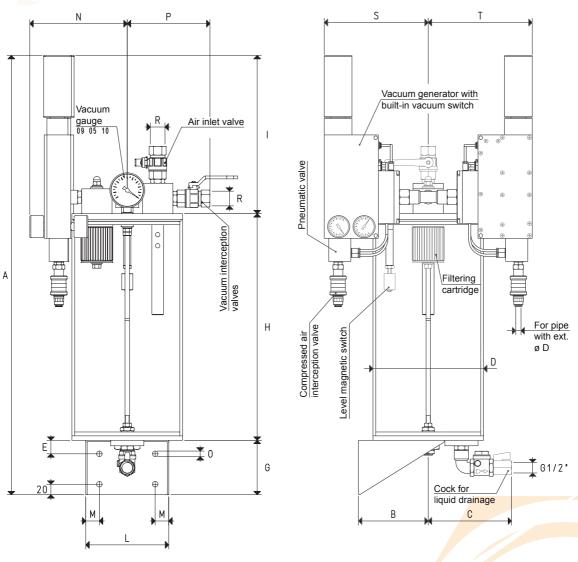
- A vacuum gauge for a direct reading of the vacuum level in the container.

- Two sleeve valves for compressed air interception.

These safety suction units normally provide for the operation of one vacuum generator with subsequent automatic insertion of the other one for higher consumptions and when, for whatever reason, the plant vacuum level goes below the preset minimum value. All this also guarantees continuous operation even in presence of a vacuum generator breakdown. The vacuum level, preset with the vacuum switch, is automatically maintained in the plexiglas container. These suction units with syphone filtre are suited for vacuum cup clamping systems for gripping glass, marble, granite, light alloys and in all those cases with a considerable presence of refrigerating liquids.

They are also recommended for sucking They are also recommended for sucking creamy or muddy substances, hard to handle with traditional pumps.

These suction assemblies are fed by compressed air at a pressure of 4÷6 bar (g) only. Upon request they can also be supplied in different versions.



Art.	Α	В	С	d	D	E	G	Н	I	L	M	N	0	Р	R	S	T	N° 2 vacuum generators	Capacity	Weight
				Ø	Ø								Ø		Ø			art.	1	Kg
GAS FS 20 ES	795	130	175	8	200	25	100	410	290	150	25	175	10	145	G1/2"	188	188	PVP 25 MDX ES	10.5	11.5
GAS FS 25 ES	745	150	195	8	240	25	100	510	290	170	30	175	11	180	G3/4"	188	188	PVP 50 MDX ES	19.5	14.0
GAS FS 30 ES	885	190	225	12	300	30	120	610	330	200	40	190	11	220	G1"	201	201	PVP 75 MDX ES	38.0	24.0